

**Change for operators TM5-2430-200-10, page A4.**

**OPERATOR PREVENTIVE MAINTENANCE CHECKS AND SERVICES—DEUCE**

Item No.	Interval	Item To Be Inspected	Equipment Status
	Before	(2) Check for missing guide blocks on the drive belts.	<ul style="list-style-type: none"><li>• The equipment is not ready/available if more than two guide blocks in a row are missing or if more than 12 guide blocks are missing from a single track.</li></ul>
	Before	(3) Check drive belts for cuts and cracks.	<ul style="list-style-type: none"><li>• The equipment is not ready/available if a drive belt is severed more than 40% of the way across at any location.</li></ul>

**NEW ADDITION**

**CAUTION**

**FAILURE TO REMOVE PROTRUDING CABLES WILL CAUSE DAMMAGE TO THE BELTS, FRONT IDLERS, MIDROLLERS AND REAR IDLERS.**

Before/During After	(4) Check drive belts for protruding main/zero degree cables. The 72 main/zero degree cables run lengthwise inside the belt. Using the BII cutters, cut off protuding cables.	<ul style="list-style-type: none"><li>• If more than one inch of cable protrudes, cable must be cut.</li><li>• If more than 8 ft. of cable is exposed or 28 of the 72 cables are broken vehicle is NMC and belt must be replaced.</li></ul>
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**WARNING**

**EYE PROTECTION AND GLOVES MUST BE WORN WHEN CUTTING CABLES.**

Cables should be cut off as close as possible to the belt surface to complete mission.

Upon return to maintenance area or arrival of maintenance repair truck, cut or grind cable flush with belt surface.