



DIRECTIONS TO SAP AMERICA, NEWTOWN SQUARE, PA

From Philadelphia International Airport:

Exit the airport on Route I-95 South to Route 476 North. Take 476 North to Exit 4 (Upper Darby/Broomall). At the top of the exit ramp, turn left onto Route 3 West (also called West Chester Pike). Continue on Route 3 approximately 4 miles, crossing Route 252. At the second light after crossing Route 252, a white fence on the right marks the LYONDELL/SAP property. Enter at the main gate at the next traffic light on Route 3.

From Center City Philadelphia and 30th Street Station:

Take Route 76 West (also called the Schuylkill Expressway). Continue West to Exit 28A (Route 476 South/Chester). Take Route 476 South to Exit 4 (Upper Darby/Broomall). At the top of the exit ramp, bear right onto Route 3 West (also called West Chester Pike). At the second light after crossing Route 252, a white fence on the right marks the LYONDELL/SAP property. Enter at the main gate at the next traffic light on Route 3.

From New York and Northern New Jersey:

Take the New Jersey Turnpike to Exit 6, the Pennsylvania Turnpike Interchange. Continue West on the PA Turnpike to the 476 South (Chester) exit. After paying the toll, continue on Route 476 South to Exit 4 (Upper Darby/Broomall). At the top of the exit ramp, bear right onto Route 3 West (also called West Chester

Pike). Continue on Route 3 approximately 4 miles, crossing Route 252. At the second light after crossing Route 252, a white fence on the right marks the LYONDELL/SAP property. Enter at the main gate at the next traffic light on Route 3.

From Southern New Jersey:

Take New Jersey Route 295 to Route 322 West, crossing the Commodore Barry Bridge into Pennsylvania. Take I-95 North, exiting onto Route 476 North in Chester. Take 476 North to Exit 4 (Upper Darby/Broomall). At the top of the exit ramp, turn left onto Route 3 West (also called West Chester Pike). Continue on Route 3 approximately 4 miles, crossing Route 252. At the second light after crossing Route 252, a white fence on the right marks the LYONDELL/SAP property. Enter at the main gate at the next traffic light on Route 3.

From Washington, D.C.:

Take Interstate 95 North, exiting onto Route 476 North in Chester. Take 476 North to Exit 4 (Upper Darby/Broomall). At the top of the exit ramp, turn left onto Route 3 West (also called West Chester Pike). Continue on Route 3 approximately 4 miles, crossing Route 252. At the second light after crossing Route 252, a white fence on the right marks the LYONDELL/SAP property. Enter at the main gate at the next traffic light on Route 3.